

RESOTHANE-HT#300(TX-F) NNB

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TECHNICAL INFORMATION

Type	: BTX-free solvent-borne	<input checked="" type="checkbox"/>
Color	: BLACK	
Gloss	: 2.1 ± 0.1 (60° Geometry)	
Supply viscosity	: 61 ± 3 KU (stomer, 25°C)	
SG wet	: 1.00 ± 0.03 kg/ℓ	
Weight solids	: 38 ± 2 %	
Film thickness dry	: 20 ~ 25 μm DFT	
Shelf life	: 9 months	
Rec. coating system	: One coat	

The above data does not represent a specification

APPLICATION TIPS

Before using	: stir well
Substrate	: PC+ABS,ABS
Pre treatment	: Cleaning with IPA
Application method	: Air assisted spraying
Thinner	: A/T#570(TX-F) thinner
Hardener	: POLY HARD TX-F
Mixing ratio	: 100/25 /40 ~ 50 w/w (subject/hardener/thinner)
Application viscosity	: 13 ~ 15 sec (F/cup#4, 20°C)
Pot life	: 4 hrs
Flash off	: 5~10 mins × RT
Curing schedule	: Over 30mins × 85±5°C Object temperature
Disposal	: Do not allow into drains or watercourse

This data sheet represents the actual status of the development and substitutes all previous.

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